



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4434-3

Job Sheet 166934



Part No: D4434-3

Job Qty: 10 ea

Part Name: Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/20/17

Job Tracking No:

Created By: Victoria Michaud-Febrille

Due Date: 10/15/17

Description:

Type: Stock

Ship Via:

due 10/17/17
Part due.

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	10 Ea		10/14/17	0.00	0.00	Start Up Waterjet1	SE
100	Waterjet	10 pcs		10/14/17	0.00	1.19	Waterjet1	SC
110	QC	10 pcs		10/14/17	0.00	0.00	QC2	SC DAS 38
120	QC	10 pcs		10/14/17	0.00	0.00	QC8	38
130	Brake NC	10 pcs		10/14/17	0.05	0.41	Brake NC 2	CP 9.89 DAS
150	QC	10 pcs		10/14/17	0.00	0.00	QC5	38
160	HandFinish	10 pcs		10/15/17	0.00	0.58	HandFinish1	BEB 9.89 3.
170	QC	10 pcs		10/15/17	0.00	0.00	QC7	38
180	Packaging	10 pcs		10/15/17	0.00	0.00	Packaging3	15 2017
190	QC21-SA	10 Ea		10/15/17	0.00	0.00	QC21	399 21 DAS NOV 15 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	M6061T6S.040	6	125	0	0

5614

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S005192

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K64 1K7
CANADA

TEL.: 1 613 632-5200

Email: sales@dartaero.com

www.dartaerospace.com



Bracket

PART NO: D4434-3

Revision:

Operation: Start up Operation

Quantity: 10

Change No:

Mfg Date: 11/02/17

Job No: 166934

DART AEROSPACE LTD		Work Order: 166934
Description: Bracket		Part Number: D4434-3
Inspection Dwg: D4434	Rev: C	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
Ø0.098	+0.004/-0.001	0.098	1		VDC-Ø	
Ø0.177	+0.005/-0.001	0.178	1		Tape	
0.34	+/-0.030	0.347	1			
0.45	+/-0.030	0.456	1			
0.55	+/-0.030	0.56	1			
1.00	+/-0.030	1.01	1			
6.00	+/-0.030	6.01	1			
10.88	+/-0.030	10.887	1			
11.49	+/-0.030	11.498	1			
9.70	+/-0.030	9.706	1			
6.45	+/-0.030	6.46	1			
1.00	+/-0.030	1.001	1			
0.90	+/-0.030	0.91	1			
1.790	+/-0.010	1.791	1			
2.590	+/-0.010	2.592	1			
3.390	+/-0.010	3.390	1			
4.417	+/-0.010	4.418	1			
5.12	+/-0.030	5.129	1			
5.817	+/-0.010	5.817	1			
6.45	+/-0.030	6.46	1			
6.32	+/-0.030	6.323	1			
5.59	+/-0.030	5.60	1			
4.49	+/-0.030	4.50	1			
3.16	+/-0.030	3.17	1			
0.040	+/-0.010	0.038	1			

Measured by: SC	Audited by: DAE 38	Preliminary Approval:
Date: 17/11/02	Date: NOV 06 2017	Date:

Rev	Date	Change	Revised by	Approved
A	12.03.08	New Issue	KJ	
B	14.04.14	Dimensions updated per Dwg Rev C	KJ	

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐					
Date :		Step #:		QTY Effective :			MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				Completed By	
								Lead hand / Supervisor Approval Verification	
								QC / QA Coordinator Approval	
Root Cause		FAULT CATEGORY							
Environment ☐	No Re-verification ☐	Pressure/Forced ☐	Temperature/Cure ☐	Power Loss/Surge ☐	Positioned Wrong ☐				
Design ☐	Operator ☐	Bending ☐	Set-up ☐	Folio/Program ☐	Outside Dimensions ☐				
Doc/Data ☐	Offset/Setup ☐	Centre Not Concentric ☐	BOM/Route ☐	Grain ☐	Over/Under tolerance ☐				
Equip/Tooling ☐	Supplier ☐	Cracks ☐	Broken/Damage/Defect ☐	Weld ☐	Part Incorrect ☐				
Handling/Pre ☐	Training ☐	Crimp/Kink/Ripple/Wave ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐	Part Lost/Missing ☐				
Material ☐	Use for Testing ☐	Cuffs ☐	Contamination ☐	Out of Sequence ☐	Part Moved ☐				
Internal Transport ☐	Poor Information ☐	Crushing ☐	Countersink ☐	Off-set ☐	Drawing ☐				
Tribal Knowledge ☐	Rushing ☐	Heat Treat ☐	Cut Too Short ☐	Mislabeled ☐	Finish ☐				
LOA ☐	Product Improvement ☐	Wave/Twist in Tube ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐	Misread ☐				
Substation ☐	Process Improvement ☐	Marks/Chatter ☐	Drill Holes ☐	Misaligned/off center ☐	Turning Sequence ☐				
Past Expiry Date ☐	Manufacturing Process ☐	OTHER : _____							
Misidentified ☐	Past Due ☐								